

**What is claimed is:**

1           1. A cap (10) disposed around a lid (23) of a container for canned drinks (20)  
2 comprising:

3           a seal face part made as a film to expand and contract and covers a top face of said  
4 container for canned drinks (20);

5           an outer-perimeter part (12) being an elastic material to expand and contract and is  
6 disposed on an outer perimeter of said seal face part (11);

7           wherein an entire top face of said container for canned drinks (20) is covered in a  
8 water-tight manner by said seal face (11) by attaching said outer-perimeter part (12) below  
9 a seam part (21) of said container for canned drinks (20).

1           2. The cap for canned drinks according to claim 1, wherein:

2           said seal face part (11) and outer-perimeter part (12) are made of at least one of  
3 polystyrene and polypropylene by injection molding as one unit;

4           a thickness of said seal face part (11) is equal to 0.4 mm or less; and

5           a thickness of said outer-perimeter part (12) is equal to 0.5 mm or greater.

1           3. A cap for canned drinks according to any one of claims 1 - 2, wherein at least one  
2 tongue part (17, 18) is disposed projecting from an edge of said outer-perimeter part (12).

1           4. A cap (10) disposed around a lid (23) of a container for canned drinks (20)  
2 comprising:

3           a seal face part (11) expanding and contracting and covers a top face of said  
4 container for canned drinks (20);

5           an outer-perimeter part (12) expanding and contracting and composes an outer  
6 perimeter of said seal face part;

7           a sealing part (13) continuous with said outer-perimeter part (12) and adheres to a  
8 peripheral wall (22) of said container for canned drinks (20);

9            wherein an entire top face of said container for canned drinks (20) is covered in a  
10   water-tight manner by said seal face (11) by attaching said outer-perimeter part (12) below  
11   a seam part (21) of said container for canned drinks (20).

1            5. The cap for canned drinks according to claim 4, wherein:  
2            said seal face part (11), outer-perimeter part (12) and sealing part (13) are made of  
3   at least one of polystyrene and polypropylene by injection molding as one unit;  
4            a thickness of said seal face part (11) and sealing part is equal to 0.4 mm or less;  
5   and  
6            a thickness of said outer-perimeter part (12) is equal to 0.5 mm or greater.

1            6. A cap (10) disposed around a lid (23) of a container for canned drinks (20)  
2   comprising:  
3            a seal face part (11) being a film expands and contracts and covers a top face of said  
4   container for canned drinks;  
5            an outer-perimeter part (12) of an elastic material expands and contracts and is  
6   disposed on an outer perimeter of said seal face part;  
7            a sealing part (13) continuous with said outer-perimeter part (12) and adheres to a  
8   peripheral wall (22) of said container for canned drinks (20); and  
9            an edge part (13a) disposed on an edge of said sealing part (13);  
10           wherein an entire top face of said container for canned drinks (20) is covered in a  
11   water-tight manner by said seal face (11) by attaching said outer-perimeter part (12) below  
12   a seam part (21) of said container for canned drinks (20).

1            7. The cap for canned drinks according to claim 6, wherein:  
2            said seal face part (11), outer-perimeter part (12), sealing part (13) and edge part  
3   (13a) are made of at least one of polystyrene and polypropylene by injection molding as  
4   one unit;  
5            a thickness of said seal face part (11) and sealing part is equal to 0.4 mm or less;  
6   and

7 a thickness of said outer-perimeter part (12) and edge part (13a) is equal to 0.5 mm  
8 or greater.

1 8. The cap for canned drinks according to any one of claims 4-7, further comprising  
2 perforations (14) formed at a border between said outer-perimeter part (12) and said sealing  
3 part (13)

1 9. The cap for canned drinks according to claim 8, wherein:  
2 said perforations (14) are formed along a borderline between said outer-perimeter  
3 part (12) and said sealing part (13); and  
4 said borderline is a line disposed on an edge of said outer-perimeter part (12) and an  
5 outline of tongue parts (17, 18) projecting from said edge.

1 10. The cap for canned drinks according to any one of claims 8 - 9, wherein said  
2 sealing part (13) is formed from a second perforation (15), extending continuously from  
3 said perforation (14), formed at said border between said outer-perimeter part (12) and said  
4 sealing part (13), to said edge of said sealing part (13).

1 11. The cap for canned drinks according to claim 10, wherein said sealing part (13)  
2 includes said second tongue part (16) which is projecting from said edge near said second  
3 perforations (15).

1 12. A cap disposed around a lid (23) of a container for canned drinks (20)  
2 comprising:  
3 a main part (10) of said cap 10 including a seal face part (11), being a film with  
4 ability to expand and contract and covers a top face of said container for canned drinks, an  
5 outer-perimeter part (12) made of an elastic material capable of expanding and contracting  
6 that surrounds said outer perimeter of said seal face part (11); and  
7 a covering part (13) covering a lid (23) and a peripheral wall (22) of said container  
8 for canned drinks (20);

9            wherein an entire top face area of said container for canned drinks (20) is covered in  
10 a water-tight manner with said seal face part (11) by attaching said outer-perimeter part to  
11 below a seam (21) of said container for canned drinks; and

12            wherein said cover part (13) covers said lid (23) and said peripheral wall (22) of  
13 said container for canned drinks and said main part of said cap (10) is attached.

1            13. The cap for canned drinks according to claim 12, wherein:

2            said seal face part (11) and outer-perimeter part (12) are made of polystyrene or  
3 polypropylene by injection molding as one unit;

4            a thickness of said seal face part (11) is equal to 0.4 mm or less; and

5            a thickness of said outer-perimeter part (12) is equal to 0.5 mm or greater.

1            14. The cap for canned drinks according to any one of claims 12-13, wherein at  
2 least one tongue part (17, 18) is disposed projecting from an edge of said outer-perimeter  
3 part (12) of said main part of cap (10).

1            15. The cap for canned drinks according to any one of claims 12-14, further  
2 comprising perforations (14) extend from one part of said edge of said cover part (13) in an  
3 appropriate direction; and

4            tongue parts (17 and 18) projecting from said edge of said cover part (13) are  
5 disposed near said perforations (14).